



## “INSIDE/OUT” LEAK TESTING SYSTEM FOR LARGE COILS OF COPPER TUBING



Each coil is over 3-ft in diameter by 1-ft high and weighs over 500 lbs. The coil is pressurized with a helium-air mixture and sealed, and is raised into a chamber which is then evacuated. Extended pilot runs were made at VTI's plant to demonstrate performance and train customer personnel, prior to installing the system in the customer's plant.